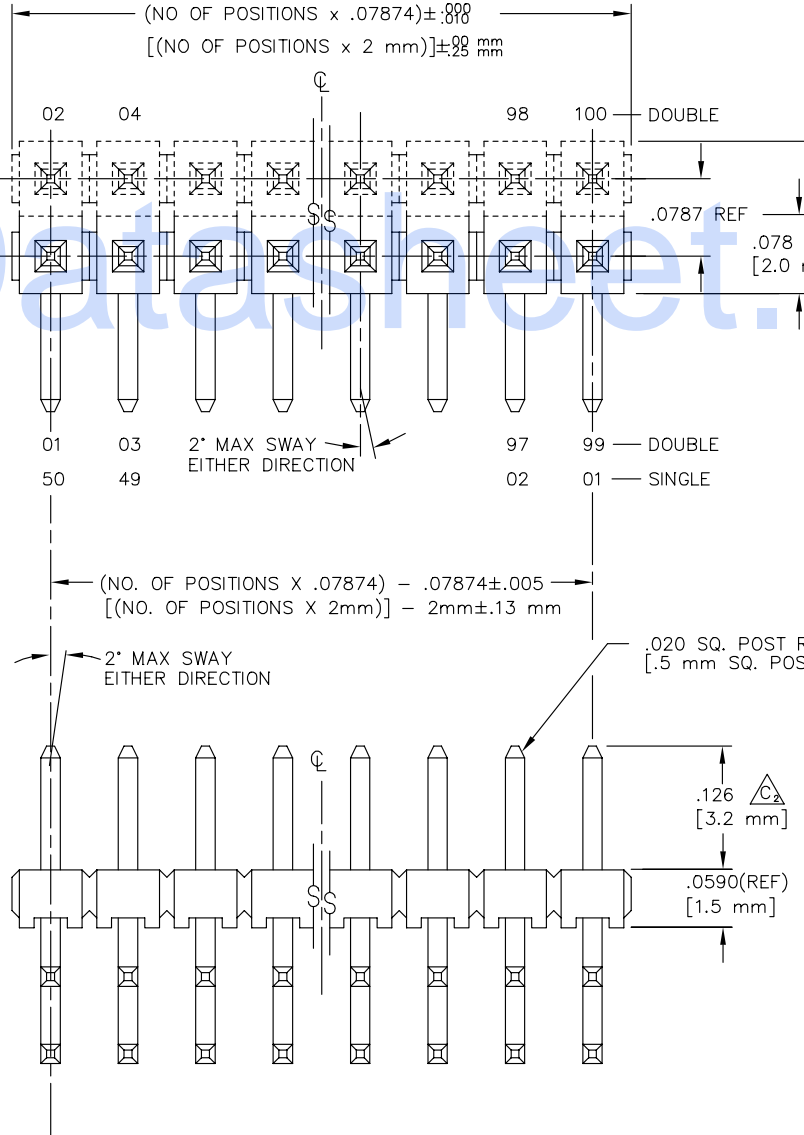


REVISION R

DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED		TITLE: 2mm TERMINAL STRIP ASSEMBLY (R/A)	DWG NO: TMM-1XX-XX-XX-X-RA-XXX
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:	ANGLES ± 2°	SHEET 1 OF 1
ONE PLACE DECIMALS ± .1 [2.5mm]	THREE PLACE DECIMALS ± .005 [.13mm]		
TWO PLACE DECIMALS ± .010 [.25mm]	FOUR PLACE DECIMALS ± .0020 [.05mm]		



TMM-1XX-XX-XX-X-RA-XXX

NO. OF POSITIONS PER ROW -01 THRU -50

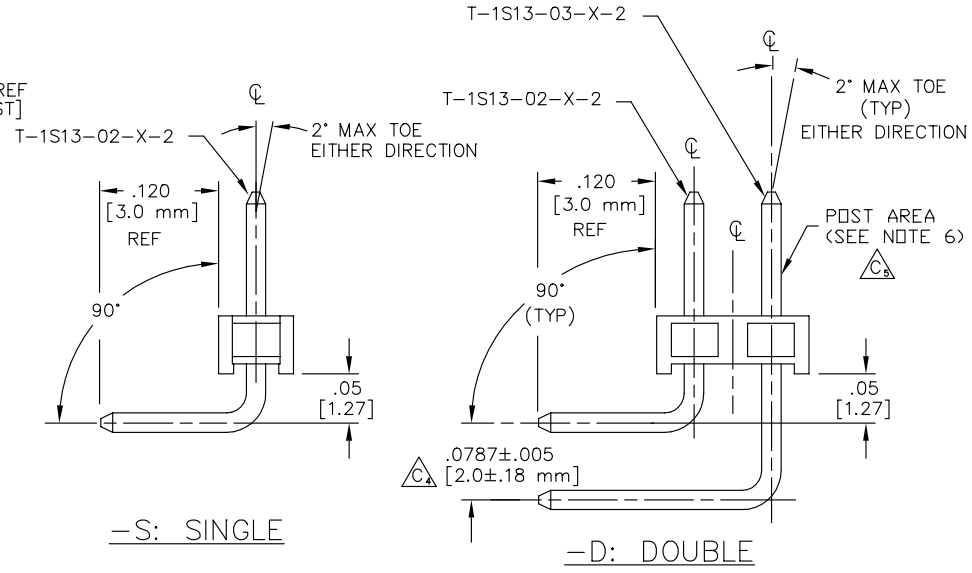
OPTION POLARIZATION SPECIFY POS -XXX AS POS TO BE OMITTED

OPTION -RA: RIGHT ANGLE

BODY SPECIFICATION -S: SINGLE (TMM-50-S) -D: DOUBLE (TMM-50-D)

TERMINAL SPEC -01: USE T-1S13-XX-X-2

PLATING SPECIFICATION -G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X) -T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X) -S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X) -L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X) -F: FLASH SELECTIVE GOLD (SPECIFY -F IN TERMINAL SUFFIX -X) -H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X) -TM: MATTE TIN (SPECIFY -TM IN TERMINAL SUFFIX -X) -LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -LM IN TERMINAL SUFFIX -X) -FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -FM IN TERMINAL SUFFIX -X) -SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -SM IN TERMINAL SUFFIX -X)



- NOTES:
1. MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
 2. MAX. PIN ROTATION IN BODY: 2°
 3. PUSHOUT FORCE SHALL BE 1 lb MIN.
 4. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 5. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
 6. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
 7. MAX CUT FLASH: .010[.25]

PROPRIETARY NOTE
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EXISPROD\ASSEMBLY\2mm TMM-RA

samtec

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MADE BY: REIDINGER 5-22-91
CHECKED BY: McCARTIN

ENG. APPROVAL DEM

TMM-1XX-XX-XX-X-RA-XXX
SHEET 1 OF 1

PLOT SCALE 1=1