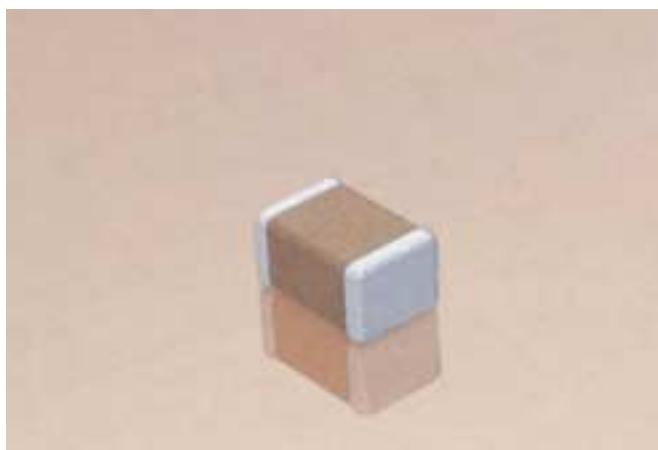


# X7R Dielectric

## General Specifications

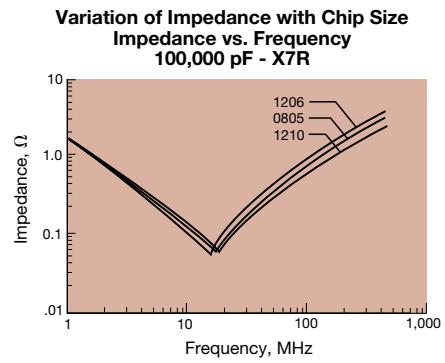
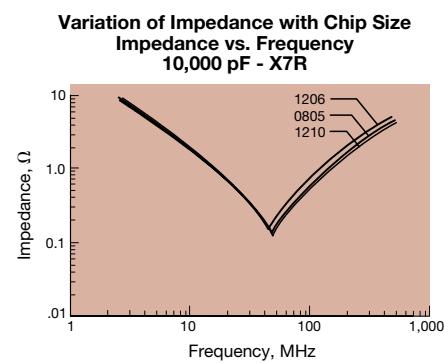
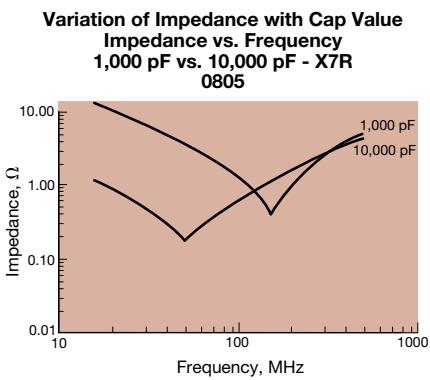
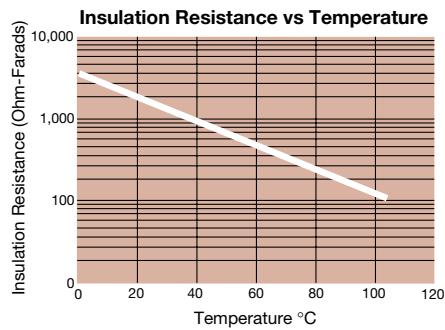
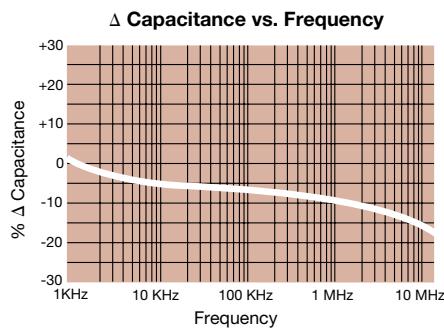
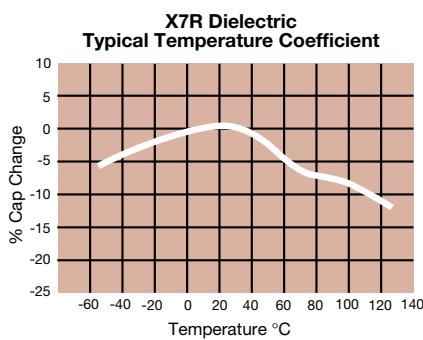
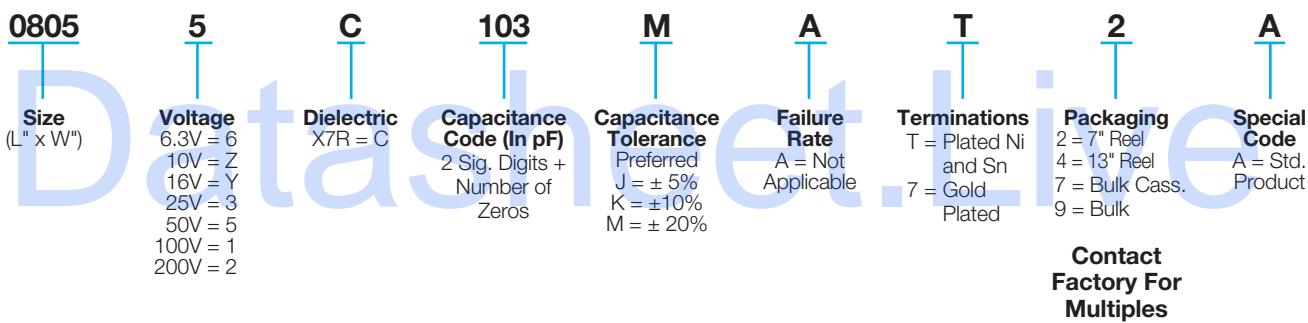


X7R formulations are called "temperature stable" ceramics and fall into EIA Class II materials. X7R is the most popular of these intermediate dielectric constant materials. Its temperature variation of capacitance is within  $\pm 15\%$  from  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$ . This capacitance change is non-linear.

Capacitance for X7R varies under the influence of electrical operating conditions such as voltage and frequency.

X7R dielectric chip usage covers the broad spectrum of industrial applications where known changes in capacitance due to applied voltages are acceptable.

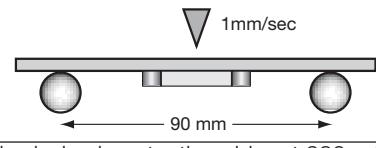
### PART NUMBER (see page 2 for complete part number explanation)



# X7R Dielectric



## Specifications and Test Methods

Parameter/Test	X7R Specification Limits		Measuring Conditions
<b>Operating Temperature Range</b>	-55°C to +125°C		Temperature Cycle Chamber
<b>Capacitance</b>	Within specified tolerance		
<b>Dissipation Factor</b>	$\leq 2.5\%$ for $\geq 50V$ DC rating $\leq 3.0\%$ for $25V$ DC rating $\leq 3.5\%$ for $16V$ DC rating $\leq 5.0\%$ for $\leq 10V$ DC rating		Freq.: 1.0 kHz $\pm 10\%$ Voltage: 1.0Vrms $\pm .2V$ For Cap $> 10 \mu F$ , 0.5Vrms @ 120Hz
<b>Insulation Resistance</b>	$100,000M\Omega$ or $1000M\Omega - \mu F$ , whichever is less		Charge device with rated voltage for $60 \pm 5$ secs @ room temp/humidity
<b>Dielectric Strength</b>	No breakdown or visual defects		Charge device with 300% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max)
<b>Resistance to Flexure Stresses</b>	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds 
	Capacitance Variation	$\leq \pm 12\%$	
	Dissipation Factor	Meets Initial Values (As Above)	
	Insulation Resistance	$\geq$ Initial Value $\times 0.3$	
<b>Solderability</b>	$\geq 95\%$ of each terminal should be covered with fresh solder		Dip device in eutectic solder at $230 \pm 5^\circ C$ for $5.0 \pm 0.5$ seconds
<b>Resistance to Solder Heat</b>	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at $260^\circ C$ for 60 seconds. Store at room temperature for $24 \pm 2$ hours before measuring electrical properties.
	Capacitance Variation	$\leq \pm 7.5\%$	
	Dissipation Factor	Meets Initial Values (As Above)	
	Insulation Resistance	Meets Initial Values (As Above)	
	Dielectric Strength	Meets Initial Values (As Above)	
<b>Thermal Shock</b>	Appearance	No visual defects	Step 1: $-55^\circ C \pm 2^\circ$ $30 \pm 3$ minutes
	Capacitance Variation	$\leq \pm 7.5\%$	Step 2: Room Temp $\leq 3$ minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: $+125^\circ C \pm 2^\circ$ $30 \pm 3$ minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp $\leq 3$ minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after $24 \pm 2$ hours at room temperature
<b>Load Life</b>	Appearance	No visual defects	Charge device with twice rated voltage in test chamber set at $125^\circ C \pm 2^\circ C$ for 1000 hours (+48, -0)  Remove from test chamber and stabilize at room temperature for $24 \pm 2$ hours before measuring.
	Capacitance Variation	$\leq \pm 12.5\%$	
	Dissipation Factor	$\leq$ Initial Value $\times 2.0$ (See Above)	
	Insulation Resistance	$\geq$ Initial Value $\times 0.3$ (See Above)	
	Dielectric Strength	Meets Initial Values (As Above)	
<b>Load Humidity</b>	Appearance	No visual defects	Store in a test chamber set at $85^\circ C \pm 2^\circ C / 85\% \pm 5\%$ relative humidity for 1000 hours (+48, -0) with rated voltage applied.  Remove from chamber and stabilize at room temperature and humidity for $24 \pm 2$ hours before measuring.
	Capacitance Variation	$\leq \pm 12.5\%$	
	Dissipation Factor	$\leq$ Initial Value $\times 2.0$ (See Above)	
	Insulation Resistance	$\geq$ Initial Value $\times 0.3$ (See Above)	
	Dielectric Strength	Meets Initial Values (As Above)	

# X7R Dielectric



## Capacitance Range

PREFERRED SIZES ARE SHADED

SIZE	0201					0402					0603					0805					1206								
Soldering	Reflow Only					Reflow Only					Reflow/Wave					Reflow/Wave					Reflow/Wave								
Packaging	All Paper					All Paper					All Paper					Paper/Embossed					Paper/Embossed								
(L) Length	$0.60 \pm 0.03$ (0.024 ± 0.001)					$1.00 \pm 0.10$ (0.040 ± 0.004)					$1.60 \pm 0.15$ (0.063 ± 0.006)					$2.01 \pm 0.20$ (0.079 ± 0.008)					$3.20 \pm 0.20$ (0.126 ± 0.008)								
(W) Width	$0.30 \pm 0.03$ (0.011 ± 0.001)					$0.50 \pm 0.10$ (0.020 ± 0.004)					$0.81 \pm 0.15$ (0.032 ± 0.006)					$1.25 \pm 0.20$ (0.049 ± 0.008)					$1.60 \pm 0.20$ (0.063 ± 0.008)								
(t) Terminal	$0.15 \pm 0.05$ (0.006 ± 0.002)					$0.25 \pm 0.15$ (0.010 ± 0.006)					$0.35 \pm 0.15$ (0.014 ± 0.006)					$0.50 \pm 0.25$ (0.020 ± 0.010)					$0.50 \pm 0.25$ (0.020 ± 0.010)								
WVDC	10	16	6.3	10	16	25	50	6.3	10	16	25	50	100	200	10	16	25	50	100	200	10	16	25	50	100	200			
Cap (pF)	100	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	120	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	150	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	180	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	220	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	270	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	330	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	390	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	470	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	560	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	680	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	820	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E	E			
	1000	A	A	C	C	C	C	C	C	G	G	G	G	G	G	G	G	E	E	E	E	E	E	E	E	E			
	1200			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	1500			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	1800			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	2200			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	2700			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	3300			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	3900			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	4700			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	5600			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	6800			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
	8200			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	J			
Cap. (μF)	0.010			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	M			
	0.012			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	M			
	0.015			C	C	C	C	C	C	G	G	G	G	G	G	G	E	E	E	E	E	E	E	J	J	M			
	0.018			C	C	C	C	C	C	G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.022			C	C	C	C	C	C	G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.027			C	C	C	C	C	C	G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.033			C	C	C	C	C	C	G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.039			C	C	C	C	C	C	G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.047			C	C	C	C	C	C	G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.056									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	P			
	0.068									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	P			
	0.082									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	P			
	0.10									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.12									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.15									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.18									G	G	G	G	G	G	G	J	J	J	J	J	J	J	J	J	M			
	0.22									G	G	G	G	G	G	G	M	M	M	M	M	M	M	M	M	M			
	0.27									G	G	G	G	G	G	G	M	M	M	M	M	M	M	M	M	M			
	0.33																M	M	M	M	M	M	M	M	M	M	M		
	0.47																N	N	N	N	N	N	N	N	N	N	N		
	0.56																												
	0.68																												
	0.82																												
	1.0																												
	1.2																												
	1.5																												
	1.8																												
	2.2																												
	3.3																												
	4.7																												
	10																												
	22																												
	47																												
	100																												
WVDC	10	16	6.3	10	16	25	50	6.3	10	16	25	50	100	200	10	16	25	50	100	200	10	16	25	50	100	200			
SIZE	0201					0402					0603					0805					1206								

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# X7R Dielectric



## Capacitance Range

PREFERRED SIZES ARE SHADED



SIZE	1210					1812				1825			2220			2225	
Soldering	Reflow/Wave					Reflow Only				Reflow Only			Reflow Only			Reflow Only	
Packaging	Paper/Embossed					All Embossed				All Embossed			All Embossed			All Embossed	
(L) Length (in.)	MM	3.20 ± 0.20 (0.126 ± 0.008)				4.50 ± 0.30 (0.177 ± 0.012)				4.50 ± 0.30 (0.177 ± 0.012)			5.7 ± 0.40 (0.224 ± 0.016)			5.72 ± 0.25 (0.225 ± 0.010)	
(W) Width (in.)	MM	2.50 ± 0.20 (0.098 ± 0.008)				3.20 ± 0.20 (0.126 ± 0.008)				6.40 ± 0.40 (0.252 ± 0.016)			5.0 ± 0.40 (0.197 ± 0.016)			6.35 ± 0.25 (0.250 ± 0.010)	
(t) Terminal (in.)	MM	0.50 ± 0.25 (0.020 ± 0.010)				0.61 ± 0.36 (0.024 ± 0.014)				0.61 ± 0.36 (0.024 ± 0.014)			0.64 ± 0.39 (0.025 ± 0.015)			0.64 ± 0.39 (0.025 ± 0.015)	
	WVDC	10	16	25	50	100	16	25	50	100	50	100	50	100	200	50	100
Cap (pF)	100																
	120																
	150																
	180																
	220																
	270																
	330																
	390																
	470																
	560																
	680																
	820																
Cap. ( $\mu$ F)	0.010	J	J	J	J	J					K	K	M	M	X	X	M
	0.012	J	J	J	J	J					K	K	M	M	X	X	M
	0.015	J	J	J	J	J					K	K	M	M	X	X	M
	0.018	J	J	J	J	J					K	K	M	M	X	X	M
	0.022	J	J	J	J	J					K	K	M	M	X	X	M
	0.027	J	J	J	J	J					K	K	M	M	X	X	M
	0.033	J	J	J	J	J					K	K	M	M	X	X	M
	0.039	J	J	J	J	J					K	K	M	M	X	X	M
	0.047	J	J	J	J	J					K	K	M	M	X	X	M
	0.056	J	J	J	J	J					K	K	M	M	X	X	M
	0.068	J	J	J	J	J					K	K	M	M	X	X	M
	0.082	J	J	J	J	J					K	K	M	M	X	X	M
	0.10	J	J	J	J	J					K	K	M	M	X	X	M
	0.12	J	J	J	J	J					K	K	M	M	X	X	M
	0.15	J	J	J	J	J					K	K	M	M	X	X	M
	0.18	J	J	J	J	J					K	K	M	M	X	X	M
	0.22	J	J	J	J	J					K	K	M	M	X	X	M
	0.27	J	J	J	J	J					K	K	M	M	X	X	M
	0.33	J	J	J	J	J					K	M	M	M	X	X	M
	0.47	M	M	M	M	M					K	P	M	M	X	X	M
	0.56	M	M	M	M	M					M	Q	M	M	X	X	M
	0.68	M	M	P	P	Z					M	X	M	Q	X	Z	M
	0.82	M	M	P	P	Z					M	X	M	Q	X	Z	M
	1.0	N	N	P	P	X					M	X	M	Q	X	Z	M
	1.2	N	N								M		M		X		P
	1.5	N	N										M				P
	1.8	N	P														M
	2.2			X											Z		M
	3.3																
	4.7	Q	Z														
	10										Z						
	22																
	47																
	100																
	WVDC	10	16	25	50	100	16	25	50	100	50	100	50	100	200	50	100
SIZE	1210					1812				1825			2220			2225	
Letter	A	C	E	G	J	K	M	N	P	Q	X	Y	Z	BB	CC		
Max. Thickness	0.33 (0.013)	0.56 (0.022)	0.71 (0.028)	0.86 (0.034)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)	3.05 (0.120)	3.175 (0.125)		
	PAPER					EMBOSSED											

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