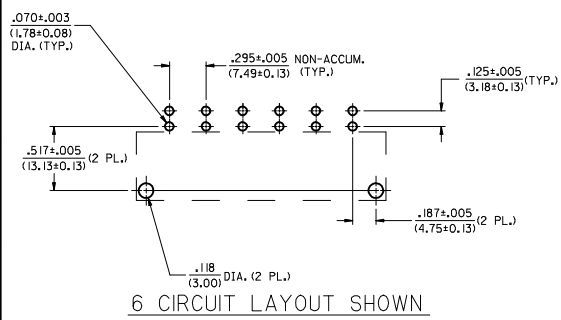


SEE SHEET 5 AND 6 FOR ITEM NUMBER CHART

RECOMMENDED P.C. BOARD LAYOUT FOR RIGHT ANGLE HEADERS
SCALE: 2:1



6 CIRCUIT LAYOUT SHOWN




- NOTES:**
- INSULATOR MATERIAL (SEE CHART):
A = 30% GLASS-FILLED 46 NYLON, 94V-0, COLOR: BLACK
TERMINAL MATERIAL: BRASS
 - TERMINAL FINISH: 60 MICRINCH (.150 MICROMETER) MINIMUM TIN OVER 50 MICRINCH (.125 MICROMETER) MINIMUM NICKEL.
 - PRODUCT SPECIFICATION: PSX-44441-9999.
 - PACKAGING: SEE CHART.
 - THESE HEADERS MATE WITH 43179, 43335, OR 44441 RECEPTACLE HOUSINGS.
 - SEE SHEETS 1, 2 AND 3 FOR VERTICAL HEADER ASSEMBLIES AND THEIR RESPECTIVE PART NUMBERS.
 - SEE SHEETS 4, 5 AND 6 FOR RIGHT ANGLE HEADER ASSEMBLIES AND THEIR RESPECTIVE PART NUMBERS.
 - DIMENSIONS ARE FOR REFERENCE ONLY UNLESS INDICATED OTHERWISE.

SOLDER TAIL	DIM. 'A' ±.01/(0.28)
SHORT	.150/(3.81)
LONG	.210/(5.33)

BOARD LOCK	DIM. 'B' ±.004/(0.10)
.062	.070/(1.78)
.094	.102/(2.59)
.125	.133/(3.38)

REPLACE CU UNDERPLATE EC NO. UCP2012-3878 DRAWN: HJG 2012/05/25 CHKD: JRELL 2012/05/25 APPR: FSW/TH 2012/08/28	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	▽=0 ▽=0	mm INCH 4 PLACES ±.005 ±.005 3 PLACES ±.010 ±.010 2 PLACES ±.015 ±.015 1 PLACE ±.025 ±.025 ANGULAR ±1/2°	IN/MM	3:1	INCH		
	DRAWN BY: GC CHECKED BY: KBP APPROVED BY: RAS	DATE: 11/30/95 DATE: 11/30/95 DATE: 11/30/95	DRAWN BY: GC CHECKED BY: KBP APPROVED BY: RAS	DATE: 11/30/95 DATE: 11/30/95 DATE: 11/30/95	SCALE: 3:1 DESIGN UNITS: INCH	TITLE: SABRE HEADER ASSY RT. ANGLE, 2-6 & 8 CIR. .125/(3.18)X.020/(0.51)	MATERIAL NO. SDA-43160-**** DOCUMENT NO. 4 OF 6
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	WATER: SEE CHART SIZE: D	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	MOLEX INCORPORATED	SHEET NO. 4 OF 6		

	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1				
M	RT. ANGLE HEADER ASSEMBLY ITEM NO.	PART CHARACTERISTICS FOR RIGHT ANGLE HEADER				PACKAGING SPECIFICATIONS	RT. ANGLE HEADER ASSEMBLY ITEM NO.	PART CHARACTERISTICS FOR RIGHT ANGLE HEADER				PACKAGING SPECIFICATIONS	RT. ANGLE HEADER ASSEMBLY ITEM NO.	PART CHARACTERISTICS FOR RIGHT ANGLE HEADER				PACKAGING SPECIFICATIONS						
		CIRCUIT SIZE	HSG. MAT'L (SEE NOTE 1)	SOLDER TAIL	BOARD LOCK			CIRCUIT SIZE	HSG. MAT'L (SEE NOTE 1)	SOLDER TAIL	BOARD LOCK			CIRCUIT SIZE	HSG. MAT'L (SEE NOTE 1)	SOLDER TAIL	BOARD LOCK							
	43160-1102	2	A	SHORT	N/A	PK-43160-0010		43160-1104	4	A	SHORT	N/A		PK-43160-0010	43160-1106	6	A	SHORT		N/A	PK-43160-0010			
	43160-1302	2	A	LONG	N/A	PK-43789-001		43160-1304	4	A	LONG	N/A		PK-43789-001	43160-1306	6	A	LONG		N/A	PK-43789-001			
	43160-3102	2	A	SHORT	.062	PK-43789-001		43160-3104	4	A	SHORT	.062		PK-43789-001	43160-3106	6	A	SHORT		.062	PK-43789-001			
	43160-5102	2	A	SHORT	.094	PK-43789-001		43160-5104	4	A	SHORT	.094		PK-43789-001	43160-5106	6	A	SHORT		.094	PK-43789-001			
	43160-5302	2	A	LONG	.094	PK-43789-001		43160-5304	4	A	LONG	.094		PK-43789-001	43160-5306	6	A	LONG		.094	PK-43789-001			
	43160-7302	2	A	LONG	.125	PK-43789-001		43160-7304	4	A	LONG	.125		PK-43789-001	43160-7306	6	A	LONG		.125	PK-43789-001			
	43160-1103	3	A	SHORT	N/A	PK-43160-0010		43160-1105	5	A	SHORT	N/A		PK-43160-0010										
	43160-1303	3	A	LONG	N/A	PK-43789-001		43160-1305	5	A	LONG	N/A		PK-43789-001										
43160-3103	3	A	SHORT	.062	PK-43789-001	43160-3105	5	A	SHORT	.062	PK-43789-001													
43160-5103	3	A	SHORT	.094	PK-43789-001	43160-5105	5	A	SHORT	.094	PK-43789-001													
43160-5303	3	A	LONG	.094	PK-43789-001	43160-5305	5	A	LONG	.094	PK-43789-001													
43160-7303	3	A	LONG	.125	PK-43789-001	43160-7305	5	A	LONG	.125	PK-43789-001													

UPDATE REV. LEVEL IEC NO. UCF2012-3878 DRAWN:ELHAG 2012/05/25 CHKD:JBELL 2012/05/25 APPR:FSMTH 2012/08/28 J	QUALITY SYMBOLS  = 0  = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM	SCALE 1:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION		
		4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .01 1 PLACE ± 0.25 ± ---	mm INCH	DRAWN BY DATE GC 11/30/95	CHECKED BY DATE KBP 11/30/95	TITLE SABRE HEADER ASSY RT. ANGLE, 2-6 & 8 CIR. .125/(3.18)X.020/(0.51)			
		ANGULAR ±1/2°	APPROVED BY DATE RAS 11/30/95	MOLEX INCORPORATED					
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE CHART	DOCUMENT NO. SDA-43160-****	SHEET NO. 5 OF 6				