

MOTOROLA
SEMICONDUCTOR
TECHNICAL DATA

2N6543

5 AMPERE
NPN SILICON
POWER TRANSISTOR
400 VOLTS
100 WATTS

Designers Data Sheet

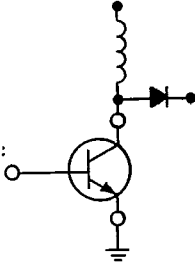
**SWITCHMODE SERIES
NPN SILICON POWER TRANSISTORS**

This device is designed for high-voltage, high-speed, power switching inductive circuits where fall time is critical. It is particularly suited for 115 and 200 volt line operated SWITCHMODE applications such as:

- Switching Regulators
- PWM Inverters and Motor Controls
- Solenoid and Relay Drivers
- Deflection Circuits

Specification Features —

- High Temperature Performance Specified for:
- Reversed Biased SOA with Inductive Loads
- Switching Times with Inductive Loads
- Saturation Voltages
- Leakage Currents



**Designer's Data for
"Worst Case" Conditions**

The Designers Data Sheet permits the design of most circuits entirely from the information presented. Limit data — representing device characteristics boundaries — are given to facilitate "worst case" design.

***MAXIMUM RATINGS**

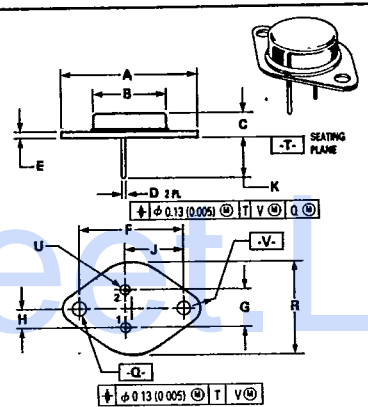
Rating	Symbol	2N6543	Unit
Collector-Emitter Voltage	$V_{CE0(sus)}$	400	Vdc
Collector-Emitter Voltage	$V_{CEX(sus)}$	450	Vdc
Collector-Emitter Voltage	V_{CEV}	850	Vdc
Emitter Base Voltage	V_{EB}	8.0	Vdc
Collector Current — Continuous	I_C	5.0	Adc
Collector Current — Peak (1)	I_{CM}	10	
Base Current — Continuous	I_B	5.0	Adc
Base Current — Peak (1)	I_{BM}	10	
Emitter Current — Continuous	I_E	10	Adc
Emitter Current — Peak (1)	I_{EM}	20	
Total Power Dissipation @ $T_C = 25^\circ C$	P_D	100	Watts
Derate above $25^\circ C$		57.2	$W/^\circ C$
Derate above $25^\circ C$		0.57	$W/^\circ C$
Operating and Storage Junction Temperature Range	T_J, T_{stg}	-65 to +200	$^\circ C$

THERMAL CHARACTERISTICS

Characteristic	Symbol	Max	Unit
Thermal Resistance, Junction to Case	$R_{\theta JC}$	1.75	$^\circ C/W$
Maximum Lead Temperature for Soldering Purposes: 1/8" from Case for 5 Seconds	T_L	275	$^\circ C$

*Indicates JEDEC Registered Data

(1) Pulse Test: Pulse Width = 5 ms, Duty Cycle < 10%.



- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.
 3. ALL RULES AND NOTES ASSOCIATED WITH REFERENCED TO-204AA OUTLINE SHALL APPLY.

DIM	MILLIMETERS			INCHES		
	MIN	MAX	MIN	MAX	MIN	MAX
A	—	39.37	—	1.550		
B	—	21.08	—	0.830		
C	6.35	8.25	0.250	0.325		
D	0.97	1.09	0.038	0.043		
E	1.40	1.77	0.055	0.070		
F	30.15 BSC		1.187 BSC			
G	10.92 BSC		0.430 BSC			
H	5.46 BSC		0.215 BSC			
J	16.89 BSC		0.665 BSC			
K	11.18	12.19	0.440	0.480		
Q	3.84	4.19	0.151	0.165		
R	—	26.67	—	1.050		
U	4.83	5.33	0.190	0.210		
V	3.84	4.19	0.151	0.165		

STYLE 1:
PIN 1. BASE
2. EMITTER
CASE COLLECTOR

CASE 1-06
TO-204AA
(TO-3)

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***ELECTRICAL CHARACTERISTICS (T_C = 25°C unless otherwise noted.)**

Characteristic	Symbol	Min	Max	Unit	
OFF CHARACTERISTICS (1)					
Collector-Emitter Sustaining Voltage (Table 2) (I _C = 100 mA, I _B = 0)	V _{CEO(sus)}	400	—	Vdc	
Collector-Emitter Sustaining Voltage (Table 2, Figure 12) (I _C = 2.6 A, V _{clamp} = Rated V _{CEX} , T _C = 100°C)	V _{CEX(sus)}	450	—	Vdc	
(I _C = 5.0 Adc, V _{clamp} = Rated V _{CEO} - 100 V, T _C = 100°C)		300	—		
Collector Cutoff Current (V _{CEV} = Rated Value, V _{BE(off)} = 1.5 Vdc) (V _{CEV} = Rated Value, V _{BE(off)} = 1.5 Vdc, T _C = 100°C)	I _{CEV}	—	0.5	mAdc	
		—	3.0		
Collector Cutoff Current (V _{CE} = Rated V _{CEV} , R _{BE} = 50 Ω, T _C = 100°C)	I _{CER}	—	3.0	mAdc	
Emitter Cutoff Current (V _{EB} = 8.0 Vdc, I _C = 0)	I _{EBO}	—	1.0	mAdc	
SECOND BREAKDOWN					
Second Breakdown Collector Current with base forward biased t = 1.0 s (non-repetitive) (V _{CE} = 100 Vdc)	I _{S/b}	0.2	—	Adc	
		(See Figure 11)			
Clamped inductive SOA with base reverse biased	RBSOA		(See Figure 12)		
ON CHARACTERISTICS (1)					
DC Current Gain (I _C = 1.5 Adc, V _{CE} = 2.0 Vdc) (I _C = 3.0 Adc, V _{CE} = 2.0 Vdc)	h _{FE}	12	60	—	
		7.0	35		
Collector-Emitter Saturation Voltage (I _C = 3.0 Adc, I _B = 0.6 Adc) (I _C = 5.0 Adc, I _B = 1.0 Adc) (I _C = 3.0 Adc, I _B = 0.6 Adc, T _C = 100°C)	V _{CE(sat)}	—	1.0	Vdc	
		—	5.0		
		—	2.0		
Base-Emitter Saturation Voltage (I _C = 3.0 Adc, I _B = 0.6 Adc) (I _C = 3.0 Adc, I _B = 0.6 Adc, T _C = 100°C)	V _{BE(sat)}	—	1.4	Vdc	
		—	1.4		
DYNAMIC CHARACTERISTICS					
Current-Gain - Bandwidth Product (I _C = 200 mA, V _{CE} = 10 Vdc, f _{test} = 1.0 MHz)	f _T	6.0	28	MHz	
Output Capacitance (V _{CB} = 10 Vdc, I _E = 0, f _{test} = 1.0 MHz)	C _{ob}	50	200	pF	
SWITCHING CHARACTERISTICS					
Resistive Load (Table 2)					
Delay Time	(V _{CC} = 250 Vdc, I _C = 3.0 A, I _{B1} = I _{B2} = 0.6 A, t _p = 100 μs, Duty Cycle < 2.0%)	t _d	—	0.06	μs
Rise Time		t _r	—	0.7	μs
Storage Time		t _s	—	4.0	μs
Fall Time		t _f	—	0.8	μs
Inductive Load, Clamped (Table 2)					
Storage Time	(I _C = 3.0 A(pk), V _{clamp} = Rated V _{CEX} , I _{B1} = 0.6 A, V _{BE(off)} = 5.0 Vdc, T _C = 100°C)	t _{sv}	—	4.0	μs
Crossover Time		t _c	0.6	—	μs
Fall Time		t _{fi}	—	0.8	μs
Storage Time		t _{sv}	0.8	—	μs
Crossover Time	(I _C = 3.0 A(pk), V _{clamp} = Rated V _{CEX} , I _{B1} = 0.6 A, V _{BE(off)} = 5.0 Vdc, T _C = 25°C)	t _c	0.3	—	μs
Fall Time		t _{fi}	0.2	—	μs

*Indicates JEDEC Registered Data.

(1) Pulse Test: Pulse Width = 300 μs, Duty Cycle ≤ 2%.

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DC CHARACTERISTICS

FIGURE 1 - DC CURRENT GAIN

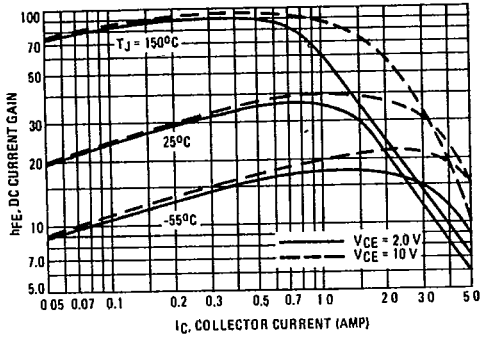


FIGURE 2 - COLLECTOR SATURATION REGION

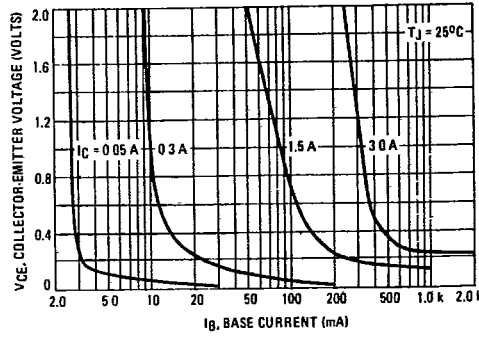


FIGURE 3 - "ON" VOLTAGE

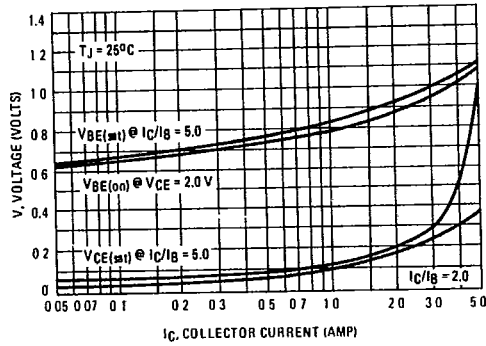
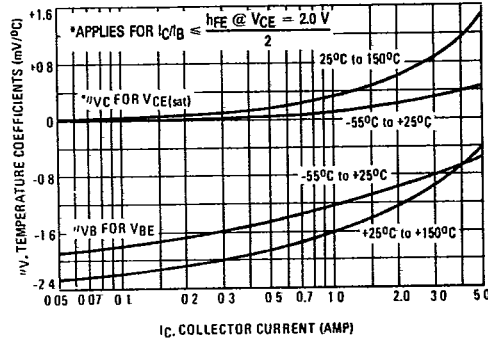


FIGURE 4 - TEMPERATURE COEFFICIENTS



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FIGURE 5 - COLLECTOR CUTOFF REGION

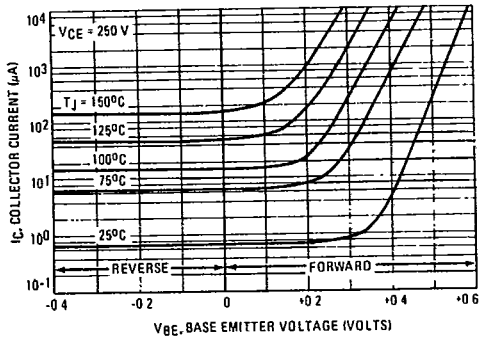


FIGURE 6 - CAPACITANCE

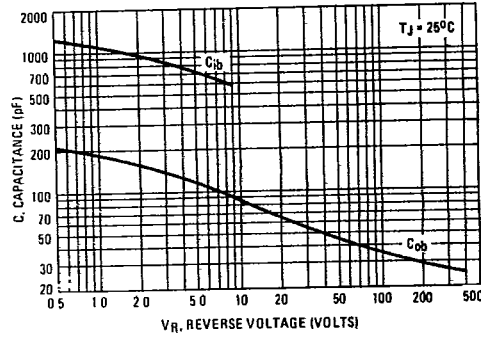
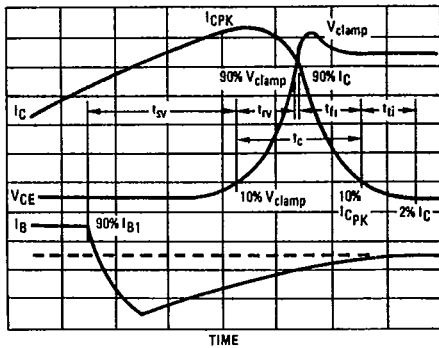


FIGURE 7 - INDUCTIVE SWITCHING MEASUREMENTS



SWITCHING TIMES NOTE

In resistive switching circuits, rise, fall, and storage times have been defined and apply to both current and voltage waveforms since they are in phase. However, for inductive loads which are common to SWITCHMODE power supplies and hammer drivers, current and voltage waveforms are not in phase. Therefore, separate measurements must be made on each waveform to determine the total switching time. For this reason, the following new terms have been defined.

- t_{sv} = Voltage Storage Time, 90% I_{B1} to 10% V_{clamp}
- t_{rv} = Voltage Rise Time, 10-90% V_{clamp}
- t_{ff} = Current Fall Time, 90-10% I_C
- t_{ti} = Current Tail, 10-2% I_C
- t_c = Crossover Time, 10% V_{clamp} to 10% I_C

An enlarged portion of the inductive switching waveforms is shown in Figure 7 to aid in the visual identity of these terms.

For the designer, there is minimal switching loss during storage time and the predominant switching power losses occur during the crossover interval and can be obtained using the standard equation from AN-222:

$$P_{SWT} = 1/2 V_{CC} I_C (t_c) f$$

In general, $t_{rv} + t_{ff} \approx t_c$. However, at lower test currents this relationship may not be valid.

As is common with most switching transistors, resistive switching is specified at 25°C and has become a benchmark for designers. However, for designers of high frequency converter circuits, the user oriented specifications which make this a "SWITCHMODE" transistor are the inductive switching speeds (t_c and t_{sv}) which are guaranteed at 100°C.

TABLE 1 - INDUCTIVE SWITCHING PERFORMANCE

I_C (A)	T_C (°C)	t_{sv} (μs)	t_{rv} (μs)	t_{ff} (μs)	t_{ti} (μs)	t_c (μs)
1.0	25	0.70	0.22	0.21	0.23	0.66
	100	1.20	0.37	0.19	0.39	0.95
3.0	25	1.10	0.09	0.12	0.08	0.29
	100	1.60	0.42	0.19	0.40	1.01
5.0	25	1.10	0.16	0.19	0.11	0.46
	100	1.70	0.45	0.37	0.28	1.08

Note: All Data Recorded in the Inductive Switching Circuit Shown in Table 2.

RESISTIVE SWITCHING PERFORMANCE

FIGURE 8 - TURN-ON TIME

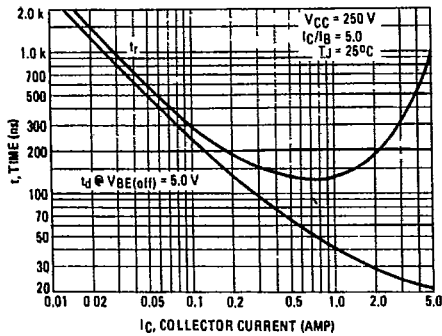
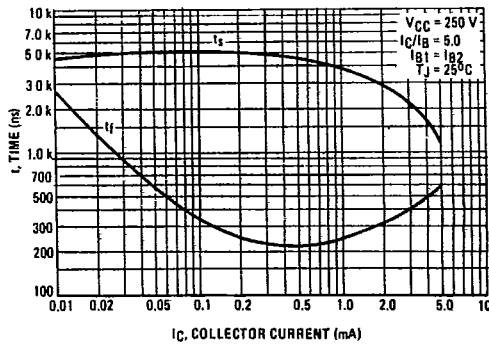
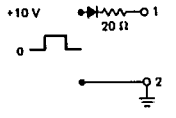
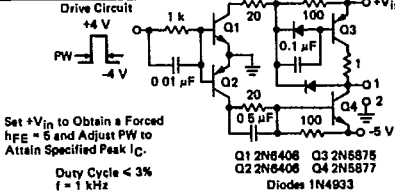
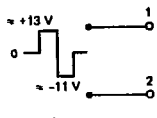
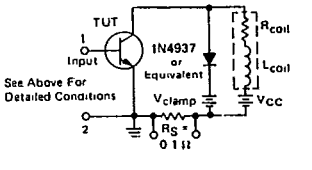
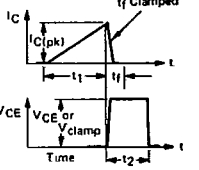
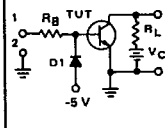


FIGURE 9 - TURN-OFF TIME



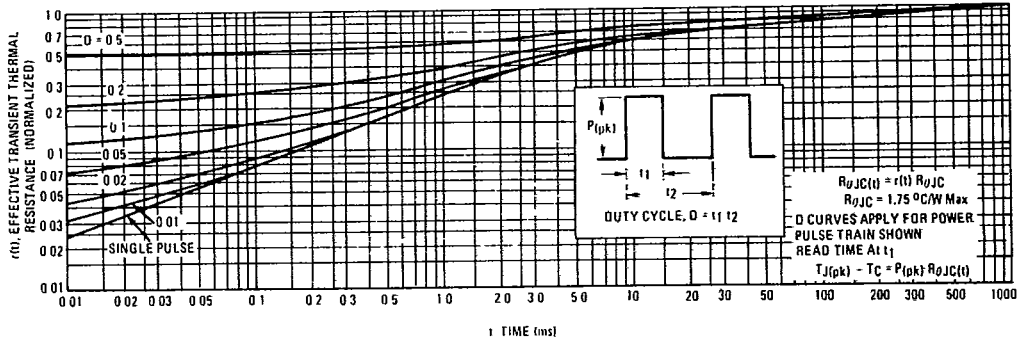
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TABLE 2 - TEST CONDITIONS FOR DYNAMIC PERFORMANCE

INPUT CONDITIONS	V _{CE(sat)}	V _{CE(sat)} AND INDUCTIVE SWITCHING	RESISTIVE SWITCHING
 <p>PW Varied to Attain I_C = 100 mA</p>	 <p>Set +V_{in} to Obtain a Forced h_{FE} = 5 and Adjust PW to Attain Specified Peak I_C. Duty Cycle < 3% f = 1 kHz</p> <p>Q1 2N6408 Q3 2N6875 Q2 2N6408 Q4 2N6877 Diodes 1N4933</p>	 <p>I_C = 3 A PW = 100 μs t_r < 5 ns t_f < 50 ns Duty Cycle < 2%</p>	
<p>L_{coil} = 80 mH V_{CC} = 10 V R_{coil} = 0.7 Ω V_{clamp} (Unclamped)</p>	<p>L_{coil} = 180 μH R_{coil} = 0.05 Ω V_{CC} = 20 V</p> <p>V_{clamp} = Rated V_{CE} Value</p>	<p>V_{CC} = 250 V R_L = 83 Ω D1 = 1N5820 or Equiv. R_B = 20 Ω</p>	
<p>INDUCTIVE TEST CIRCUIT</p>  <p>See Above For Detailed Conditions</p>	<p>OUTPUT WAVEFORMS</p>  <p>t_f Adjusted to Obtain I_C</p> <p>$t_1 \approx \frac{L_{coil} (I_{Cpk})}{V_{CC}}$</p> <p>$t_2 \approx \frac{L_{coil} (I_{Cpk})}{V_{clamp}}$</p> <p>Test Equipment Scope-Tektronics 475 or Equivalent</p>	<p>RESISTIVE TEST CIRCUIT</p> 	

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FIGURE 10 - THERMAL RESPONSE



The Safe Operating Area figures shown in Figures 11 and 12 are specified ratings for these devices under the test conditions shown.

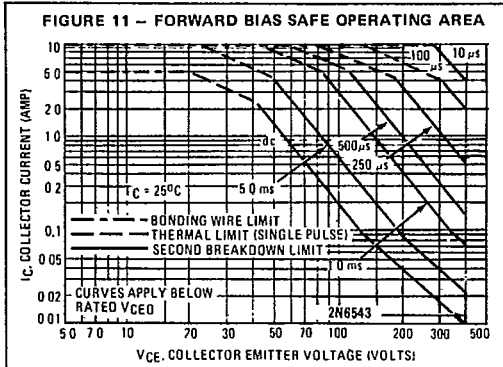


FIGURE 12 - REVERSE BIAS SAFE OPERATING AREA

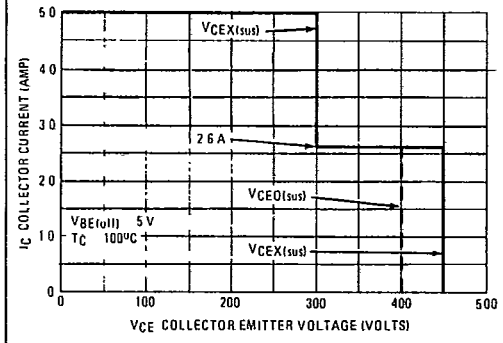
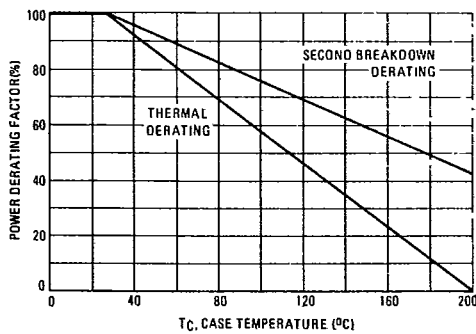


FIGURE 13 - POWER DERATING



SAFE OPERATING AREA INFORMATION

FORWARD BIAS

There are two limitations on the power handling ability of a transistor: average junction temperature and second breakdown. Safe operating area curves indicate I_C - V_{CE} limits of the transistor that must be observed for reliable operation; i.e., the transistor must not be subjected to greater dissipation than the curves indicate.

The data of Figure 11 is based on $T_C = 25^\circ\text{C}$; $T_J(\text{pk})$ is variable depending on power level. Second breakdown pulse limits are valid for duty cycles to 10% but must be derated when $T_C \geq 25^\circ\text{C}$. Second breakdown limitations do not derate the same as thermal limitations. Allowable current at the voltages shown on Figure 11 may be found at any case temperature by using the appropriate curve on Figure 13.

$T_J(\text{pk})$ may be calculated from the data in Figure 10. At high case temperatures, thermal limitations will reduce the power that can be handled to values less than the limitations imposed by second breakdown.

REVERSE BIAS

For inductive loads, high voltage and high current must be sustained simultaneously during turn-off, in most cases, with the base to emitter junction reverse biased. Under these conditions the collector voltage must be held to a safe level at or below a specific value of collector current. This can be accomplished by several means such as active clamping, RC snubbing, load line shaping, etc. The safe level for these devices is specified as Reverse Bias Safe Operating Area and represents the voltage-current condition allowable during reverse biased turn-off. This rating is verified under clamped conditions so that the device is never subjected to an avalanche mode. Figure 12 gives the complete RBSOA characteristics.

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